

BUMA-SLC®

# SLU 1040.35

Underlayment self levelling compound, thickness 10-40 mm

In compliance with European standard

EN 13813  
CT - B0,5  
Levelling  
C16 - F5  
bumatech

Screed material and floor screeds

**Free flow**

**Ultra-fast drying**

**High compressive strength**

**Can be pump or trowel applied**



**PRODUCT DESCRIPTION**

**SLU 1040.35** is a self-levelling compound; it can be applied on concrete, mortar bed, existing tiles or stone to provide a smooth and flat surface on which materials such as PVC, vinyl, rubber floor, carpet, rise floor, epoxy...will be installed. Thickness from 2-10mm. Classified as **CT-C35-F10-B1,0** according to EN 13813

**SUITABLE SUBSTRATE**

For interior use only

- Concrete
- Cement mortar beds
- Over underfloor heating systems
- Cement terrazzo
- Ceramic tile and stone

**PACKAGING:** 20 kgs/bag

**COVERAGE:** 1.7 kg/m<sup>2</sup> for 1mm thickness

**SHELF LIFE**

Factory sealed containers of this product are guaranteed to be of first quality for six (6) months\* if stored off the ground in a dry area

\* High humidity will reduce the shelf life of bagged product

**LIMITATIONS**

- Do not install when surface temperature is below 4°C above 32°C, or when ambient air temperature is expected to fall below 10°C during placement or before material takes final set
- Do not use for thickness greater than 10mm per layer. For thickness greater than 10mm (maximum 20mm), it is recommended to add 0.6 – 1.2mm quartz sand (maximum 30% of powder by weight. Do a small test before application at site)
- Never mix with cement or admixtures
- Contains Portland cement and silica sand. May irritate skin in case of prolonged contact with skin
- DO NOT take internally. Avoid breathing dust. Wear a respirator in dusty areas
- Keep out of reach of children

**INSTALLATION****Surface Preparation****Concrete substrate preparation**

- Concrete surfaces should be structurally sound, clean and free from all dirt, oil, grease, adhesives, paint, sealers or curing compounds
- Concrete surface must be mechanically roughened prior to application. All substrate must have minimum ICRI CSP 2 to 3. Bonding strength of surface must be at least 0.5MPa according to ASTM C1583
- Repair cracks present in the concrete substrate with **BUMA-SP Bond 81** by injection method

**Mortar bed substrate preparation**

- Mortar bed surfaces should be structurally sound, clean and free from all dirt, oil, grease, adhesives, paint, curing compounds
- Bonding strength of surface must be at least 0.5MPa according to ASTM C1583
- Treat mortar bed with **BuMaPrimer** from 2 to 3 times if surface absorption is high

**Installation over Existing Ceramic Tile, Stone or Cement Terrazzo**

- All tile and stone must be well adhered to the substrate and free from any bond breaking or bond-inhibiting surface contaminants. Ensure bond strength of the tile or stone to the substrate is a minimum 0.5MPa. If the floor does not pass the 0.5MPa pull strength test you must remove the tile or stone
- Existing tile or stone should be abraded by mechanically method (If priming with **Primer SP**)
- Wash and rinse thoroughly with clean water. Allow to dry.
- Priming the surface with **Primer SP** or skimming with **BuMaFlex** before installing self levelling compound

**Mixing**

- Place 4.0 – 4.2L of clean potable water into a clean pail. Add one 20kg bag of **SLU 1040.35** slowly into the pail; mix while the material is poured. Use a low speed mixer (300 rpm) and mix thoroughly for two minutes for a smooth creamy mix with no clumps. Do not add too much water than recommendation. Mix no more than two bags at a time
- Let mortar stand for 1 minute then remix
- If mix mortar in a greater quantity, a professional mixer should be used
- The amount of **SLU 1040.35** mixed at same time must be used within 10 minutes from finished mixing time (at temperature 32°C, RH ≥ 50%)

**Installation**

- Pour or pump the **SLU 1040.35** over the primed substrate and spread with a trowel or gauging rake. Use a smoothing paddle to combine pours and to obtain a flat smooth surface. Floor will be ready for foot traffic after 3 hours (at 3-5mm thickness)
- If **SLU 1040.35** is required to apply in 2 coats, the second coat should be applied as soon as the first coat is ready for foot traffic (~ 3 hours at temperature 32°C)
- The finished coat of **SLU 1040.35** will be ready to received tile, stone, carpet, PVC, vinyl, rubber floor, rise floor after 6 – 24 hours from finished application time (time can vary depend on temperature, RH of site condition and thickness of the product)

**Cleaning**

- Due to high adhesion strength of this product (even on metals), tools should be washed before mixture becomes harden
- Once mixture setting, cleaning can only be carried out by mechanical method

**SAFETY PRECAUTIONS**

- In case of contact with the eyes, rinse with running water (10-15min)
- Wear protective gloves, clothing and eyes and face protection.

**DISCLAIMER**

- Technical details and recommendations contained in this product datasheet correspond to the best of our knowledge and experiences at the time of printing
- These detail offered for user's consideration and evaluation. It is the responsibility of the user to conduct their own tests to validate the suitability of the products for their requests
- Technical details and recommendations can be changed by site condition and workmanship of applicators.
- As we have no control over site conditions and the execution of the work, we accept no liability for any loss or damage which may rise as a result thereof. We also reserve the right to update the information at any time without prior notice to you to reflect our ongoing research and development program
- The newest technical data sheet will be supplied upon user request

**TECHNICAL SERVICES/ AVAILABILITY**

Information is available by calling

**BUMATECH CO., LTD**

**Office:** 154/1/5 Cong Lo, Ward 15, Tan Binh District, Ho Chi Minh City

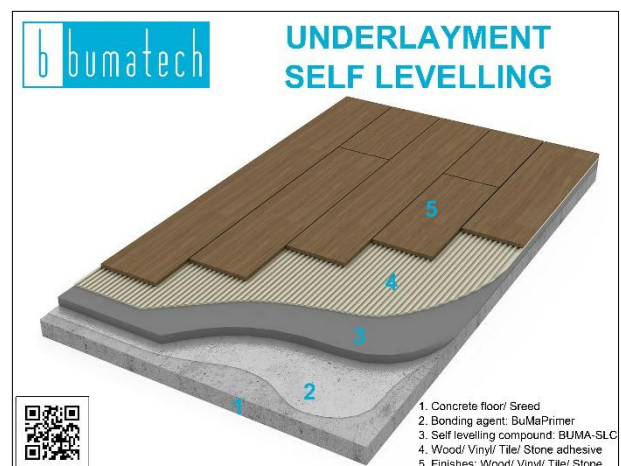
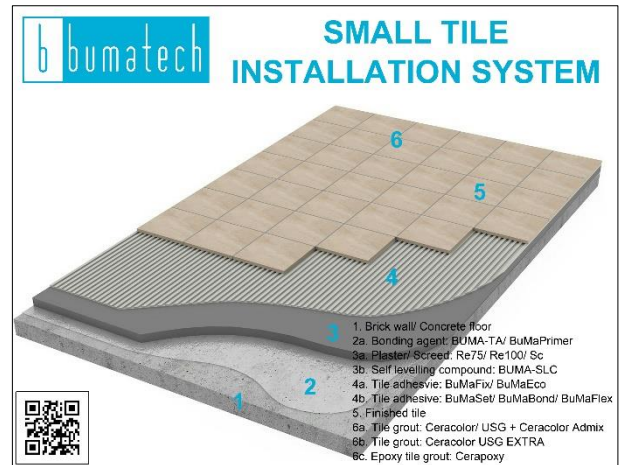
**Factory:** 820 Chanh Hamlet, Duc Lap Ha Ward, Duc Hoa District, Long An Province

Technical : 028. 3910 0814

Sale : 028. 3868 3803

Email : [info@bumatech.com.vn](mailto:info@bumatech.com.vn)

Website : [www.bumatech.com.vn](http://www.bumatech.com.vn)



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**PRODUCT PERFORMANCE PROPERTIES**

Characteristics	Standard	Result
Flexural strength at 28 days	BS EN 13892	$\geq 10.0 \text{ N/mm}^2$
Compressive strength at <ul style="list-style-type: none"> <li>- 6 hours*</li> <li>- 24 hours</li> <li>- 3 days</li> <li>- 28 days</li> </ul>		$\geq 3.0 \text{ N/mm}^2$ $\geq 25.0 \text{ N/mm}^2$ $\geq 30.0 \text{ N/mm}^2$ $\geq 35.0 \text{ N/mm}^2$
Bond strength		$\geq 1.0 \text{ N/mm}^2$
pH of mix		$\geq 10.0$
Flow	ASTM C1708	$\geq 125 \text{ mm}$
Flow retention		Approx. 30 mins
Healing time		Approx. 10 mins
Taber abrasion resistant (H22 – 500g – 200revolutions) <ul style="list-style-type: none"> <li>- 7 days</li> <li>- 28 days</li> </ul>	ASTM D4660	$\leq 3.8 \text{ g}$ $\leq 2.8 \text{ g}$
Pot life	n/a	Approx. 10 mins
Walkability (5-10mm thickness)	n/a	Approx. 3h

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions

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